



There has been some confusion regarding the proper installation orientation of the vertical hydraulic cylinder support brackets on the J400.



Figure 1. Correct Installation

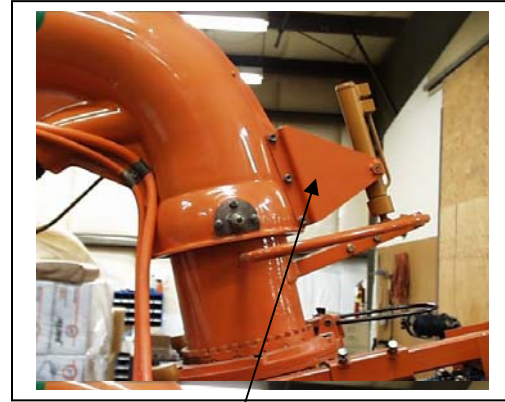


Figure 2. Incorrect Installation

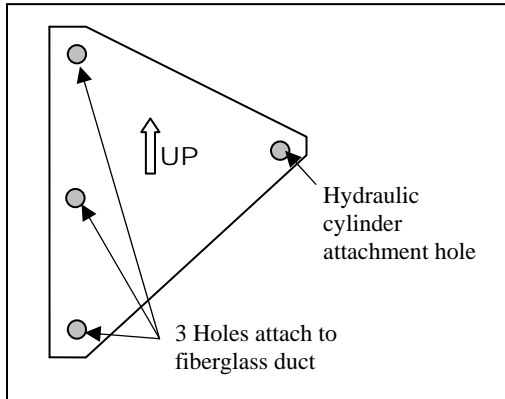


Figure 3. Correct bracket orientation

The above figures show the bracket for the vertical hydraulic cylinders and the proper installation. If the bracket is installed incorrectly, (Figure 2), it is possible for the duct to be damaged when pointed down. This damage usually consists of breaking the back of the rib of the upper duct where the brackets mount to the duct with the three bolts. Also note that when the brackets are installed incorrectly, (Figure 2), the duct will not move above parallel to the ground.

When the brackets are installed in the correct way (Figure 1) the duct should have an upper vertical range of approximately 15 degrees above parallel to ground. The primary reference is the shape of the bracket in relation to the hydraulic cylinder and duct (Figure 3).

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